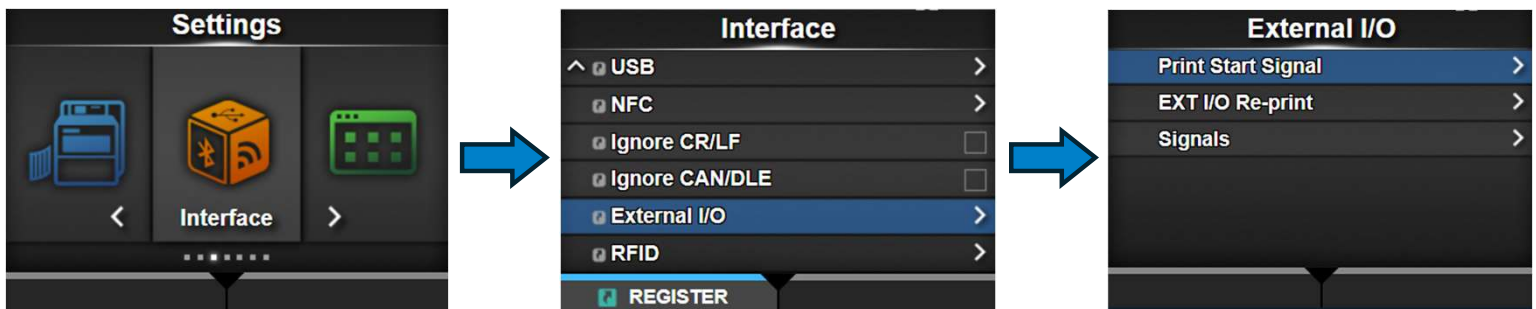


TT-015 Feed on Print Start Signal

S84NX/S86NX

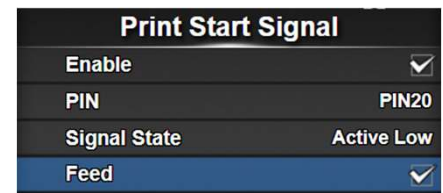
We have added to ability to enable [FEED] with the Print Start signal. This will allow you to use the printer as a dispenser, feeding a label when the Print Start Signal is detected even though there is no print data.

1. With the printer Offline, go to [Settings] → [Interface] → [External I/O] → [Print Start Signal]



2. You will see the option to enable [Feed] in the Print Start Signal menu.

- When this is enabled, you cannot print after receiving data
- The Feed signal in [External I/O] → [Signals] → [Inputs] will be disabled
- In the Print Start Signal menu, Feed is not available if PIN is set to AEP.



3. Recommended settings for using printer as dispenser:

- Change [Print Mode] to [Continuous]
- In the [Adjustments] menu, enter approximately 13mm/0.512" or greater for [Pitch Offset]
- This eliminates any unnecessary back feed motion since you aren't printing anything on the label and should position the trailing edge of the label at the dispense bar.

Print Mode	
Continuous	<input checked="" type="checkbox"/>
Dispenser	<input type="checkbox"/>
Linerless	<input type="checkbox"/>
Dispense & Print	<input type="checkbox"/>

Adjustments	
Offset	0 mm
Pitch	0 mm
Pitch Offset	13 mm
Darkness Adjust	50

4. If connected via LAN, you can also enable the [FEED] setting via the SATO Webconfig tool. On a device connected to the same network, Type the printers IP address into a browser.
User: service
Password: "USB Serial#" + service

